

Work Order ID 83743

April-24-12 1:28:08 PM

83743

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Item ID: D350-689-017

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Shoulder Harness (4 point inertia reel)

Stop

NS2

Start Date: 24/04/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 08/05/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: MCL

Date: 12/04/12

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-689	B								
100 *100*	DOCUMENT CONTROL DC	0.00							
Document Control	Memo	0.00							
	Photocopy bluefile and create labels per PPP D350-689-017 CHG001								
110 *110*	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
120 *120*	QC4- 100% Inspect kits for completeness QC	0.00							
Quality Control	Memo	0.00							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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NOTE: Date & initial all entries

REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D350-689

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Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Qty -041	Qty -043	Part Number	Description
	1					1			D3026-1	CHANNEL
	1								D3027-1	CLIP
	1								D3027-3	CLIP
	1								D3027-5	CLIP
4						4			D3027-7	CLIP
							4		D3028-1	STUD
							2		D3029-1	SPRING
							2		D3030-1	LOCK
							2	2	D3031-1	LOOP
									D3032-1	SPACER
1									D3033-1	SEAT TRACK
2	1								D3059-1	STUD
	4								D3060-1	BUSHING
	4								D3061-1	RADIUS BLOCK
				1					D3084-3	STRUT
1									D3234-1	DOUBLER
1						1			D3234-3	DOUBLER
2									D3234-5	SPACER
							2		D3808-041	SEAT RAIL ASSEMBLY
							4		D3809-1	SLIDING BLOCK
							1		D3811-041	SEAT TRACK ASSEMBLY
									D4071-041	SHOULDER HARDNESS ASSY
							3	3	AN3-12A	BOLT
							1		AN4-12A	BOLT
							1		AN4-20A	BOLT
									AN5-4A	BOLT
								40	40	MS20600AD4W2
								6	6	MS20600AD4W3
							9	17	17	MS21042L3
								6	6	MS21042L4
										MS21042L5
12	4									MS21059L3
								4	4	MS24693-S272
2	1									MS24693-S273
									8	MS24694-S3
										MS24694-S50
									4	MS24694-S148
6	3									MS27039-1-10
									4	MS27039-1-17
									6	MS27039-1-19
									6	MS27039-4-21
6	3							17	17	NAS1149D033J
										NAS1149D036J
									9	NAS1149D0416J
									8	NAS1149D0432J
										NAS1149D0516J
									4	NAS1149D0563J
									2	NAS43DD4-46N
										SPACER

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